



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D5387-041
Job Sheet 172753



Part No: D5387-041

Job Qty: 4 ea

Part Name: Aft Cover Mounting Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/28/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A 16.04.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/27/18	0.00	0.00	Start Up Waterjet		SC 18/02/22
100	Waterjet	4 pcs		2/27/18	0.00	0.44	Waterjet1		SC 18/02/22
110	QC	4 pcs		2/27/18	0.00	0.00	QC2 Waterjet-4		SC 18/02/22
120	QC	4 pcs		2/27/18	0.00	0.00	QC8-6		SC
130	Brake NC	4 pcs		2/27/18	0.03	0.16	Brake NC 2		SB DAS
140	QC	4 pcs		2/27/18	0.00	0.00	QC5		38
150	HandFinish	4 pcs		2/27/18	0.00	0.22	HandFinish1		18-02-27
160	QC	4 pcs		2/27/18	0.00	0.00	QC7-5		38
170	Powdercoat	4 pcs		2/27/18	0.00	0.06	Powdercoat4		BB-18-3-1
180	QC	4 pcs		2/27/18	0.00	0.00	QC3		38
190	Small Fab	4 pcs		2/28/18	0.00	0.23	Small Fab-9		38 DAS
200	QC	4 pcs		2/28/18	0.00	0.00	QC5		38
210	Packaging	4 pcs		2/28/18	0.00	0.00	Packaging3-2		5160 MAR 06 2018
220	QC21-SA	4 Ea		2/28/18	0.00	0.00	QC21		DAS 38

M138400 SPRT: 3:45 O.V.T. 300° FINISH: 4:15 21 MAR 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.2000 sf (.05 ea)	90-Start up Operation	FM13644-2
MS20426AD3-4	Rivet	8 Ea (2 ea)	190-Small Fab	507555
MS21059L3	Nut Plate	4 Ea (1 ea)	190-Small Fab	FM134762-3

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.032	0	217	0
190-Small Fab	MS20426AD3-4	8	4,260	0
	MS21059L3	4	199	0

M135724

Part Specifications

Specifications could not be found.

Plex 2/21/18 3:10 PM Dart.Gagnon.Michelle



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Container No: S044784



Part: D5387-041

Job No: 172753

Serial No/Batch: S044784

Revision: D5387

Inspector:

Date: 02/22/18

